



Dart Aerospace Ltd.
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D3174-1

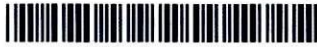
Job Sheet 175343



Part No: D3174-1

Job Qty: 64 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/13/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B IPP: A 03.01.29 New issue KJ/RF IPP Rev:B 08-08-19 now made on water jet DD verified by:ec
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	64 Ea		4/12/18	0.00	0.00	Start Up Waterjet		dc 18/04/03
100	Waterjet	64 pcs		4/13/18	0.00	3.22	Waterjet1		dc 18/04/03
120	QC	64 pcs		4/13/18	0.00	0.00	QC2 Waterjet-1		dc 18/04/03
130	Small Fab	64 pcs		4/13/18	0.00	0.00	Small Fab-3		
140	QC	64 pcs		4/13/18	0.00	0.00	QC8		
150	Packaging	64 pcs		4/13/18	0.00	0.00	Packaging3		
160	QC21-SA	64 Ea		4/13/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3174

Descriptions: 130 - Deburr if necessary

150 - *****STOCK IN BASKET CELL***** LOCATION : WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S12GA	304/316 0.100" Sheet	2.6112 sf (.0408 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S12GA	3	44	0

1164

No

Good

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	0.261inches + 0.006 - 0.001	0.267 0.260		
2	Mounting Lug	1.580inches ± 0.010	1.590 1.570		
3	Mounting Lug	0.670inches ± 0.030	0.700 0.640		
4	Mounting Lug	2.520inches ± 0.030	2.550 2.490		
5	Mounting Lug	2.330inches ± 0.030	2.360 2.300		
6	Mounting Lug	0.110inches ± 0.030	0.140 0.080		

Plex 4/3/18 11:25 AM dart.leroux.jason

DART
AEROSPACE

Container No: S070242

Part: D3174-1
Job No: 175343
Serial No/Batch: S070242

Revision:
Inspector:

Date: 05/10/18

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : 18/4/16	Step #:	QTY Effective :		MRB (QSI042) Approval DAS 12 9-89 18/4/16	
Description Work Order Deviation		Disposition		Completed By 18/04/18 Lead hand / Supervisor Approval Verification PD 18-04-17 QC / QA Coordinator Approval PD 18-04-17	
0.125 (11 gauge) material was used instead of 0.110 (12 gauge).		Scrap. BLRS-010 pins are at max grip with 12 gauge mat'l. 11 gauge material may prevent proper fastening.			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : _____			